

Printing date 07/01/2015 Reviewed on 07/01/2015

#### 1 Identification

· Product identifier

· Trade name: Stainless Steel

· Other Product Identifiers: 3XX Series, 4XX Series

· Recommended use and restriction on use

· Recommended use: Raw materials.

· Restrictions on use: Contact manufacturer.

Details of the supplier of the Safety Data Sheet

· Manufacturer/Supplier:

Castle Metals 1420 Kensington Road Suite 220 Oak Brook IL 60523 (847) 349-3000

· Emergency telephone number: (847)-349-3000

#### 2 Hazard(s) identification

· Classification of the substance or mixture

The product is not classified as hazardous according to the Globally Harmonized System (GHS).

· Additional information:

There are no other hazards not otherwise classified that have been identified.

0 percent of the mixture consists of ingredient(s) of unknown toxicity.

Not hazardous as delivered. Long term inhalation of product dusts formed during use is harmful.

- · Label elements
- · GHS label elements

The product is not classified as hazardous according to OSHA GHS regulations within the United States.

- Hazard pictograms Not Regulated
- Signal word Not Regulated
- · Hazard-determining components of labeling: None.
- · Hazard statements Not Regulated
- · Precautionary statements Not Regulated
- · Hazard description:
- · WHMIS-symbols: Not hazardous under WHMIS.
- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 0 Fire = 0 Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.

(Contd. on page 2)



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

· vPvB: Not applicable.

(Contd. of page 1)

### 3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · **Description:** Mixture of the substances listed below with nonhazardous additions.

Dangerous	s components:	
7439-89-6	iron	60-88%
7440-47-3	chromium	10-30%
7440-02-0	nickel Carc. 2, H351; STOT RE 1, H372 Skin Sens. 1, H317	0-27%
7439-96-5	manganese, powdered  The property of the prope	<6%
7440-50-8	copper	<6%
7439-98-7	molybdenum	<6%
7440-32-6	titanium  Self-heat. 1, H251; Water-react. 1, H260	<6%
7723-14-0	phosphorus  Plam. Liq. 2, H225; Flam. Sol. 1, H228	<2%
7704-34-9	sulfur  Skin Irrit. 2, H315	<2%
7440-21-3	· ·	<2%
7440-48-4	cobalt  Resp. Sens. 1, H334; Carc. 2, H351 Skin Sens. 1, H317	<2%
7440-31-5	tin	<2%
7440-03-1	niobium	<2%
7440-44-0	carbon	<2%

#### Additional information:

For the listed ingredients, the identity and exact percentages are being withheld as a trade secret.

#### 4 First-aid measures

- · Description of first aid measures
- General information: No special measures required.
- After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:

Brush off loose particles from skin.

Immediately wash with water and soap and rinse thoroughly.

· After eye contact:

Remove contact lenses if worn, if possible.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

(Contd. on page 3)



(Contd. of page 2)



# Safety Data Sheet acc. to OSHA HCS (29 CFR 1910.1200)

Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

· After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; immediately call for medical help.

· Information for doctor:

· Most important symptoms and effects, both acute and delayed

No further relevant information available.

- · Danger No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

### 5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

Special powder for metal fires. Do not use water.

Dry sand

Graphite powder.

Dry sodium chloride

- For safety reasons unsuitable extinguishing agents: Water
- · Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in case of fire.

- · Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Additional information No further relevant information available.

#### 6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Do not breathe dust.

Avoid formation of dust.

Use personal protective equipment as required.

For large spills, use respiratory protective device against the effects of fumes/dust/aerosol.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:

Pick up mechanically.

Dispose of the collected material according to regulations.

Send for recovery or disposal in suitable receptacles.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

(Contd. of page 3)

### 7 Handling and storage

- · Handling:
- · Precautions for safe handling

Prevent formation of dust.

Any deposit of dust which cannot be avoided must be regularly removed.

Use proper precautions around molten material.

Information about protection against explosions and fires:

Keep respiratory protective device available.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility:

Store away from foodstuffs.

Do not store together with acids.

Do not store together with alkalis (caustic solutions).

Store away from oxidizing agents.

- · Further information about storage conditions: None.
- · Specific end use(s) No further relevant information available.

### 8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters

7439-89-6 iron		
EV (Canada)	Long-term value: 1* 5** mg/m³	
	as iron;*salts, water-soluble;**welding fume	
LMPE (Mexico)	Long-term value: 1 mg/m³	
7440-47-3 chro	mium	
PEL (USA)	Long-term value: 1* 0.5** mg/m³ *metal;**inorganic compds., as Cr	
REL (USA)	Long-term value: 0.5* mg/m³ *metal+inorg.compds.as Cr;See Pocket Guide App. C	
TLV (USA)	Long-term value: 0.5 mg/m³	
EL (Canada)	Long-term value: 0.5 mg/m³ as metal	
EV (Canada)	Long-term value: 0.05 mg/m³	
LMPE (Mexico)	Long-term value: 0.5 mg/m³ A4	
7440-02-0 nicke	el .	-
PEL (USA)	Long-term value: 1 mg/m³	



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

		(Contd. of page 4)
REL (USA)	Long-term value: 0.015 mg/m³ as Ni; See Pocket Guide App. A	
TLV (USA)	Long-term value: 1.5* mg/m³ elemental, *inhalable fraction	
EL (Canada)	Long-term value: 0.05 mg/m³ ACGIH A1, IARC 2B	
EV (Canada)	Long-term value: 1 mg/m³ Inhalable fraction	
LMPE (Mexico)	Long-term value: 1.5* mg/m³ *elemental:A5, fracción inhalable	
7439-96-5 man	ganese, powdered	
PEL (USA)	Ceiling limit value: 5 mg/m³ as Mn	
REL (USA)	Short-term value: 3 mg/m³ Long-term value: 1 mg/m³ fume, as Mn	
TLV (USA)	Long-term value: 0.02* 0.1* mg/m³ as Mn; *respirable **inhalable fraction	
EL (Canada)	Long-term value: 0.2 mg/m³ as Mn; R	
EV (Canada)	Long-term value: 0.2 mg/m³ as manganese	
LMPE (Mexico)	Long-term value: 0.2 mg/m³ como Mn	
7440-50-8 copp	per	
PEL (USA)	Long-term value: 1* 0.1** mg/m³ as Cu *dusts and mists **fume	
REL (USA)	Long-term value: 1* 0.1** mg/m³ as Cu *dusts and mists **fume	
TLV (USA)	Long-term value: 1* 0.2** mg/m³ *dusts and mists; **fume; as Cu	
EL (Canada)	Long-term value: 1* 0.2** mg/m³ *dusts and mists; **fume, as Cu	
EV (Canada)	Long-term value: 0.2* 1** mg/m³ as copper, *fume;**dust and mists	
LMPE (Mexico)	Long-term value: 0.2* 1** mg/m³ *humo (como Cu);**polvo y niebla (como Cu)	
7439-98-7 moly	bdenum	
PEL (USA)	Long-term value: 15* mg/m³ *Total dust	
TLV (USA)	Long-term value: 10* 3** mg/m³ as Mo; *inhalable fraction ** respirable fraction	
		(Contd. on page 6)



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

	(Cont	td. of page 5)
EL (Canada)	Long-term value: 3* 10** mg/m³	tu. or page of
	as Mo; *respirable **inhalable	
EV (Canada)	Long-term value: 10* 3** 0.5*** mg/m³ metal,insol.compd.:*inh;**resp;sol.compd.:***resp	
LMPE (Mexico)	Long-term value: 10* 3** mg/m³ *fracción inhalable **respirable; como Mo	
7723-14-0 phos	sphorus	
REL (USA)	Long-term value: 0.1 mg/m³	
LMPE (Mexico)	Short-term value: 0.3 mg/m³ Long-term value: 0.1 mg/m³	
7440-21-3 silico		
PEL (USA)	Long-term value: 15* 5** mg/m³ *total dust **respirable fraction	
REL (USA)	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction	
TLV (USA)	TLV withdrawn	
EL (Canada)	Long-term value: 10* 3** mg/m³ *total dust;**respirable fraction	
EV (Canada)	Long-term value: 10 mg/m³ total dust	
LMPE (Mexico)	Short-term value: 20 mg/m³ Long-term value: 10 mg/m³ (e)	
7440-48-4 coba	1 ' '	
PEL (USA)	Long-term value: 0.1* mg/m³ as Co; *for metal dust and fume	
REL (USA)	Long-term value: 0.05 mg/m³ as Co; metal dust & fume	
TLV (USA)	Long-term value: 0.02; NIC - 0.02* mg/m³ BEI; *hard metals:thoracic; NIC-A2,RSEN; as W	
EL (Canada)	Long-term value: 0.02 mg/m³ as Co; IARC 2B	
EV (Canada)	Long-term value: 0.1 mg/m³	
LMPE (Mexico)	Long-term value: 0.02 mg/m³ A3, IBE	
7440-31-5 tin		
PEL (USA)	Long-term value: 2 mg/m³ metal	
REL (USA)	Long-term value: 2 mg/m³	
TLV (USA)	Long-term value: 2 mg/m³ metal	
EL (Canada)	Long-term value: 2 mg/m³ metal	
	(Cont	d. on page 7)



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

(Contd. of page 6) Long-term value: 2\* 0.1\*\* mg/m3

EV (Canada)

\*metal, oxide, inorg. compds.; \*\*org. compds.: Skin

LMPE (Mexico) Long-term value: 2\* mg/m3

\*metal

#### Ingredients with biological limit values:

#### 7440-48-4 cobalt

BEI (USA) 15 µg/L

Medium: urine

Time: end of shift at end of workweek Parameter: Cobalt (background)

1 µg/L

Medium: blood

Time: end of shift at end of workweek

Parameter: Cobalt (background, semi-quantitative)

- · Additional information: No further relevant information available.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Store protective clothing separately.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid close or long term contact with the skin.

- Engineering controls: No further relevant information available.
- Breathing equipment:

Particulate mask should filter at least 99% of airborne particles.

Use respiratory protection when grinding or cutting material.

· Protection of hands:

Wear gloves for the protection against mechanical hazards according to OSHA and NIOSH rules.

· Eve protection:



Safety glasses

- · Body protection: Protective work clothing
- Limitation and supervision of exposure into the environment Avoid release to the environment.
- · Risk management measures See Section 7 for additional information.

### 9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Solid material Color: Grey to Black.

(Contd. on page 8)



Printing date 07/01/2015 Reviewed on 07/01/2015

**Trade name: Stainless Steel** 

(Contd. of page 7)

Odor:OdorlessOdor threshold:pH-value:Not applicable.

· Change in condition

Melting point/Melting range:
Boiling point/Boiling range:
Undetermined.

Flash point:
Not applicable.

Flammability (solid, gaseous):
Auto-ignition temperature:
Not determined.

Not determined.

Not determined.

· **Auto igniting:** Product is not self-igniting.

• Danger of explosion: Product does not present an explosion hazard.

· Explosion limits:

Lower: Not determined.
Upper: Not determined.

Vapor pressure: Not applicable.

Density at 20 °C (68 °F): 7 g/cm<sup>3</sup> (58.415 lbs/gal)

Relative density
 Vapour density
 Evaporation rate
 Not determined.
 Not applicable.

· Solubility in / Miscibility with

Water: Insoluble.

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

**Dynamic:** Not applicable. **Kinematic:** Not applicable.

• Other information No further relevant information available.

#### 10 Stability and reactivity

- · Reactivity
- · Chemical stability
- Thermal decomposition / conditions to be avoided: Heating may cause release of toxic fumes.
- · Possibility of hazardous reactions

Reacts with strong acids and alkali.

Reacts with strong oxidizing agents.

Reacts with halogenated compounds.

As the product is supplied it is not capable of dust explosion; however enrichment with fine dust causes risk of dust explosion.

- · Conditions to avoid Avoid acids.
- · Incompatible materials: Oxidizers, strong bases, strong acids

(Contd. on page 9)





Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

(Contd. of page 8)

· Hazardous decomposition products:

Possible in traces: Toxic metal oxide smoke Leadoxide vapor

### 11 Toxicological information

- Information on toxicological effects
- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:

#### 7439-96-5 manganese, powdered

Oral LD50 9000 mg/kg (rat)

7440-48-4 cobalt

Oral LD50 6170 mg/kg (rat)

- · Primary irritant effect:
- · on the skin: No irritant effect.
- on the eye: No irritating effect.
- Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product is not subject to classification according to internally approved calculation methods for preparations:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

Carcinogenic categories

#### · NTP (National Toxicology Program)

7440-02-0 nickel

R

#### · OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· Probable Routes of Exposure

Ingestion.

Inhalation.

Eye contact.

Skin contact.

· Repeated Dose Toxicity:

Repeated or long-term inhalation of product dusts may cause pulmonary disease.

May cause metal fume disease.

- CMR effects (carcinogenity, mutagenicity and toxicity for reproduction):
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- STOT-single exposure Based on available data, the classification criteria are not met.
- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

(Contd. of page 9)

### 12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential May be accumulated in organisms.
- · Mobility in soil No further relevant information available.
- Additional ecological information:
- · General notes:

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary.

· Other adverse effects No further relevant information available.

### 13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Contact manufacturer for recycling information.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

- Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

#### 14 Transport information

· UN-Number

· DOT, ADR, ADN, IMDG, IATA Not Regulated

· UN proper shipping name

· DOT, ADR, ADN, IMDG, IATA Not Regulated

· Transport hazard class(es)

· DOT, ADR, IMDG, IATA

· Class Not Regulated

·Label

· ADN/R Class: Not Regulated

· Packing group

· DOT, ADR, IMDG, IATA Not Regulated

· Environmental hazards:

· Marine pollutant: No

· Special precautions for user Not applicable.

· Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

(Contd. on page 11)



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel		
· UN "Model Regulation":	_	(Contd. of page 10)

### 15 Regulatory information · Safety, health and environmental regulations/legislation specific for the substance or mixture · United States (USA) ·SARA · Section 355 (extremely hazardous substances): 7723-14-0 phosphorus Section 313 (Specific toxic chemical listings): 7440-47-3 chromium 7440-02-0 nickel 7439-96-5 manganese, powdered 7440-50-8 copper 7723-14-0 phosphorus 7440-48-4 cobalt · TSCA (Toxic Substances Control Act): All ingredients are listed. Proposition 65 (California) · Chemicals known to cause cancer: 7440-02-0 nickel 7440-48-4 cobalt Chemicals known to cause reproductive toxicity for females: None of the ingredients are listed. · Chemicals known to cause reproductive toxicity for males: None of the ingredients is listed. · Chemicals known to cause developmental toxicity: None of the ingredients is listed. · Carcinogenic categories · EPA (Environmental Protection Agency) 7440-47-3 chromium D 7439-96-5 manganese, powdered D 7440-50-8 copper D 7723-14-0 phosphorus D · IARC (International Agency for Research on Cancer) 7440-47-3 chromium 3 7440-02-0 nickel 7440-48-4 cobalt 2B TLV (Threshold Limit Value established by ACGIH) 7440-47-3 chromium A4 (Contd. on page 12)



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

	T	(Contd. of page 11)
7440-02-0		A5
7439-98-7	molybdenum	A3
7440-48-4	cobalt	A3
· NIOSH-Ca	a (National Institute for Occupational Safety and Health)	
7440-02-0	nickel	
· State Righ	ht to Know Listings	
	e ingredients is listed.	
	substance listings:	
	Domestic Substances List (DSL)	
All ingredie	ents are listed.	
· Canadian	Ingredient Disclosure list (limit 0.1%)	
	chromium	
7440-02-0	nickel	
7440-48-4	cobalt	
· Canadian	Ingredient Disclosure list (limit 1%)	
7439-96-5	manganese, powdered	
7440-50-8	copper	
7439-98-7	molybdenum	
7723-14-0	phosphorus	
7440-31-5	tin	
	•	

#### Other regulations, limitations and prohibitive regulations

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

#### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Date of preparation / last revision 07/01/2015 / -

#### Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

(Contd. on page 13)



Printing date 07/01/2015 Reviewed on 07/01/2015

Trade name: Stainless Steel

(Contd. of page 12)

Flam. Liq. 2: Flammable liquids, Hazard Category 2 Flam. Sol. 1: Flammable solids, Hazard Category 1 Flam. Sol. 2: Flammable solids, Hazard Category 2 Self-heat. 1: Self-Heating Substances and Mixtures, Hazard Category 1

Water-react. 1: Substances and Mixtures which, in contact with water, emit flammable gases, Hazard Category 1

Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2 Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1 Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

Carc. 2: Carcinogenicity, Hazard Category 2 STOT RE 1: Specific target organ toxicity - Repeated exposure, Hazard Category 1

· Sources

SDS Prepared by: ChemTel Inc.

1305 North Florida Avenue

Tampa, Florida USA 33602-2902

Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

Website: www.chemtelinc.com